

# POLIFOR® CL20 GF/20 UV

Polypropylene copolymer, 20% glass fiber reinforced, chemically coupled, UV stabilised.

## Rheological properties

Melt mass-flow rate	10 g/10min	ISO 1133
Melt mass-flow rate, Temperature	230 °C	
Melt mass-flow rate, Load	2.16 kg	

## Typical mechanical properties

Stress at break, 5mm/min	60 MPa	ISO 527-1/-2
Flexural Modulus	4500 MPa	ISO 178
Charpy impact strength, 23°C	55 kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, 23°C	12 kJ/m <sup>2</sup>	ISO 179/1eA
Izod notched impact strength, 23°C	12 kJ/m <sup>2</sup>	ISO 180/1A

## Thermal properties

Temp. of deflection under load, 1.8 MPa	145 °C	ISO 75-1/-2
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## Flammability

Burning Behav. at 1.5mm nom. thickn.	HB class	UL 94
Burning Behav. at thickness h	HB class	UL 94

## Other properties

Density	1040 kg/m <sup>3</sup>	ISO 1183
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## Injection

Drying Temperature	80 - 100 °C
Drying Time, Dehumidified Dryer	2 - 3 h
Max. mould temperature	50 - 80 °C

## Processing Texts

Longer pre-drying times/storage      This product should be stored in a covered facility and kept away from moisture and heat.